Opteon Opteon[™] Sustainable Solutions HFO Refrigerants Under F-Gas

Opteon™ Refrigerants Applications

Find the Opteon™ solution for your specific application		Incumbent products	Opteon™ XP solutions	Opteon™ XL solutions		
		High GWP refrigerants	0 ODP A1 Low GWP Non-flammable For retrofit / new equipment	0 ODP A2L Very low GWP Lower flammability For new equipment	0 ODP A2L Ultra low GWP Lower flammability For new equipment	
A/C - HEAT PUMPS & CHILLERS	Air-to-Water HP	R-134a R-410A R-407C	Opteon™ XP10	Opteon™ XL20 Opteon™ XL41 Opteon™ XL55	Opteon™ XL10	
	Air-to-Air AC	R-410A R-407C	no replacement	Opteon™ XL20 Opteon™ XL41 Opteon™ XL55		
	AC Chillers	R-134a R-410A	Opteon™ XP10	Opteon™ XL20 Opteon™ XL41 Opteon™ XL55	Opteon™ XL10	
	AC Roof-Tops	R-410A R-407C	no replacement	Opteon™ XL20 Opteon™ XL41 Opteon™ XL55		
	Home Appliances	R-134a R-410A R-407C	Opteon™ XP10	Opteon™ XL20 Opteon™ XL41 Opteon™ XL55	Opteon™ XL10	
COMMERCIAL REFRIGERATION	Supermarket - Centralised Systems	R-404A R-407A/F R-507A	Opteon™ XP40	Opteon™ XL20 Opteon™ XL40		
	Integral Systems, Condensing Unit	R-134a R-404A R-407A/F	Opteon™ XP10 Opteon™ XP40 Opteon™ XP44	Opteon™ XL20 Opteon™ XL40	Opteon™ XL10	
	Retailers- Restaurants	R-134a R-407A/F R-507A	Opteon™ XP10 Opteon™ XP40 Opteon™ XP44	Opteon™ XL20 Opteon™ XL40	Opteon™ XL10	
INDUSTRIAL REFRIGERATION	Large Capacity DX Industrial Chillers	R-404A R-507A	Opteon™ XP10 Opteon™ XP40 Opteon™ XP44	Opteon™ XL40		
	Mid Capacity Chillers	R-404A R-507A	Opteon™ XP40 Opteon™ XP44	Opteon™ XL20 Opteon™ XL40		
	Flooded Systems	R-134a R-404A R-507A	Opteon™ XP10		Opteon™ XL10	
	Food processing - Environmental Chambers	R-404A R-507A	Opteon™ XP10 Opteon™ XP40 Opteon™ XP44	Opteon™ XL20 Opteon™ XL40		
TRANSPORT REFRIGERATION	Trucks and Trailers	R-134a R-404A R-407F	Opteon™ XP10 Opteon™ XP40 Opteon™ XP44	Opteon™ XL20 Opteon™ XL40	Opteon™ XL10	
	Marine Containers	R-134a R-404A	Opteon™ XP10 Opteon™ XP40	Opteon™ XL20 Opteon™ XL40	Opteon™ XL10	

Opteon™ Refrigerants Properties

Product brand name	ASHRAE#	ASHRAE Safety class	GWP (AR5)	Retrofit / new equipment	Replaces	Composition Wt%	Boiling point @ 1 atm (101.3 kPa)	Critical temperature	Temperature glide	Burning velocity @ 23 °C
Opteon™ XP44	R-452A	A1	1945	Retrofit / new equipment	R-404A, R-507A	R-32/R-125/R-1234YF 11.0/59.0/30.0	-46,9	75,0	~3 K	-
Opteon™ XP40	R-449A	A1	1282	Retrofit / new equipment	R-404A, R-507A, R-22, R-407A/F	R-32/R-125/R-1234YF/R-134a 24.3/24.7/25.3/25.7	-45,7	82,1	~4 K	-
Opteon™ XP10	R-513A	A1	573	Retrofit / new equipment	R-134a, R-22, R-407C	R-1234YF/R-134a 56.0/44.0	-29,6	94,9	ОК	-
Opteon™ XL55	R-452B	A2L	698	New equipment	R-410A	R-32/R-125/R-1234YF 67/7/26	-50,7	77,1	~1 K	3.0 cm/s (1.2 in/s)
Opteon™ XL41	R-454B	A2L	467	New equipment	R-410A	R-32/R-1234YF 68.9/31.1	-50,5	78,1	~1.5 K	5.2 cm/s (2.0 in/s)
Opteon™ XL40	R-454A	A2L	238	New equipment	R-404A, R-507A, R-22, R-407A/F	R-32/R-1234YF 35/65	-47,8	81,7	~5 K	2.4 cm/s (0.9 in/s)
Opteon™ XL20	R-454C	A2L	146	New equipment	R-404A, R-507A, R-22, R-407A/F	R-32/R-1234YF 21.5/78.5	-45,6	85,7	~6 K	1.6 cm/s (0.6 in/s)
Opteon™ XL10	R-1234yf	A2L	1	New equipment	R-134a	R-1234YF 100	-29,5	94,7	-	1.5 cm/s (0.59 in/s)

Opteon™ The optimum balance of properties PERFORMANCE • Efficiency • Capacity SAFETY & SUSTAINABILITY • Zero ODP • Low GWP • No or low flammability COMMERCIAL AVAILABILITY • Global supply TOTAL COST OF OWNERSHIP • Capital costs • Operating costs

Global Warming Potential (GWP)

High Ultra low

OPTEON™ XP SERIES

√ Retrofit / new equipment

OPTEON™ XL SERIES

√ New equipment

The **Opteon™ XP series** was introduced by Chemours as more environmentally sustainable refrigerants with low GWP for refrigeration and air conditioning applications. The range is suitable for use in new equipment as well as for retrofit of existing systems.

The **Opteon™ XL** refrigerants were developed as very low and ultra-low GWP alternatives to existing HFCs for new equipment.

For more information on the **Opteon™** family of refrigerants, or other Chemours refrigerants products, visit **opteon.com**, or follow us on **Twitter@RefrigChemours**.

The information set forth herein is furnished free of charge and based on technical data that Chemours believes to be reliable. It is intended for use by persons having technical skill, at their own risk. Because conditions of use are outside our control, Chemours makes no warranties, express or implied, and assumes no liability in connection with any use of this information. Nothing herein is to be taken as a license to operate under, or a recommendation to infringe, any patents or patent applications.



© 2021 The Chemours Company FC, LLC. Opteon™ and any associated logos are trademarks or copyrights of The Chemours Company FC, LLC. Chemours™ and the Chemours Logo are trademarks of The Chemours Company.